



Application Directions:

1. Using a slow-speed rough rasp wheel, buff belt surface on all areas that will contact RubberLoc repair. Make sure that a rough textured surface is achieved.
2. Remove rubber debris from belt surface.
3. Use enclosed rubber gloves and proper personal protective equipment when handling RubberLoc belt repair products.
4. Use enclosed RubberLoc Cleaner (**A**) and brush to clean entire belt repair area.
5. Once Cleaner (A) is dry, apply enclosed RubberLoc belt primer (**B**) to surface of repair area. Entire surface that will contact the RubberLoc repair should be coated.
6. Allow primer to dry. (Steps 7 & 8 need to be finished within 15 minutes of primer application)
7. Pour contents of RubberLoc Catalyst (**C**) into the RubberLoc Resin (**C**) container. Mix thoroughly for at least one minute with flat mixing stick or until consistent color is reached.
8. Pour contents slowly onto repair area until repair is level with surface of belt.
9. Use enclosed flat plastic trowel to smooth surface. RubberLoc repair will harden rapidly, so work quickly.
10. Allow product to harden for at least one hour in 70 degree Fahrenheit temperatures before rotating belt.
11. If necessary, slow speed grinder can be used when repair is completely cured to smooth surface of repair.